

## Leonard Humes Jr.

### Business Address

Recently Retired

### Home Address

16570 Moore Road  
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### Education

#### Texas A&M San Antonio

Master of Business Administration, December 2011

San Antonio, TX

#### San Antonio College

Teacher Certification Program, 2010-2011

Standard Certification in Generalist EC-6, Mathematics 4-8 and 8-12, considered Highly Qualified by NCLB.

Completed 30 hours of substitute teaching in local high schools

San Antonio, TX

#### University of Texas- San Antonio

Bachelors of Science- Mechanical Engineering, December 2002

San Antonio, TX

#### San Antonio College

Associate of Science- Engineering, December 1998

San Antonio, TX

### Teaching Experience

#### Devine Independent School District

Completed 30 hours of substitute teaching in local high schools.  
(2010-2011)

#### Texas A&M San Antonio

Adjunct Professor

Classes taught:

Operations and Supply Chain Management- Fall 2021, Fall 2022

Total Quality & Lean Management- Spring 2022, Fall 2022, Spring 2023, Fall 2023

### Activities

#### Genisys Controls, LLC- 2021-2023

Management Consultant/Facilitator, Production Manager

Train Managers, facilitate teaming exercises- structured around concepts from 5

Dysfunctions book by Patrick Lencioni

#### Genisys Controls, LLC- EControls/FW Murphy (2017-2021),

#### Frozen Beverage Dispensers (2014-2017)

Production Manager, Director of Manufacturing

Implemented and institutionalized 6S program through creation and management of system

Trained Lean leaders and personnel, participated in daily Gemba's as well as quarterly

audits. Member: Corporate Safety Committee, Corporate ISO Certification Committee

#### M2 Global Technology Inc. (2012-2014)

Director of Manufacturing and Continuous Improvement

Conducted Lean Manufacturing workshop for the Association of Manufacturing Excellence  
(2012-2014)

Focus was on lean manufacturing concepts of: Effective Gemba walks, 6S shop floor

management technologies, elimination of 8 wastes, Value Stream Mapping and the PDCA

Cycle (Plan, Do, Check, Act).

#### SME/AME/ASQ/Shingo Prize

Volunteer reviewer of candidate's portfolios for Lean Bronze Certificate. Volunteer Assessor  
for AME Manufacturing Excellence Award. (2012-2014)

**Lancer Corporation (1980-2009)**

Director of Manufacturing

Created content and conducted training for Service Personnel: Minute Maid (Coke) Monterrey Mexico (1998), (Beverage Dispenser Distributer), Hong Kong (2006), Burger King (Service) Puerto Rico (2007)

Created content and conducted training for Product Engineers- Hayakawa Sanki (Beverage Dispenser Distributer) Tokyo Japan (2006).

The subject of the training included the function and service of Orange Juice Dispense technologies which included: Refrigeration, Fluid delivery, Electronic and Control sub-systems.

References

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Director of Operations  
EControls Controls LLC.  
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